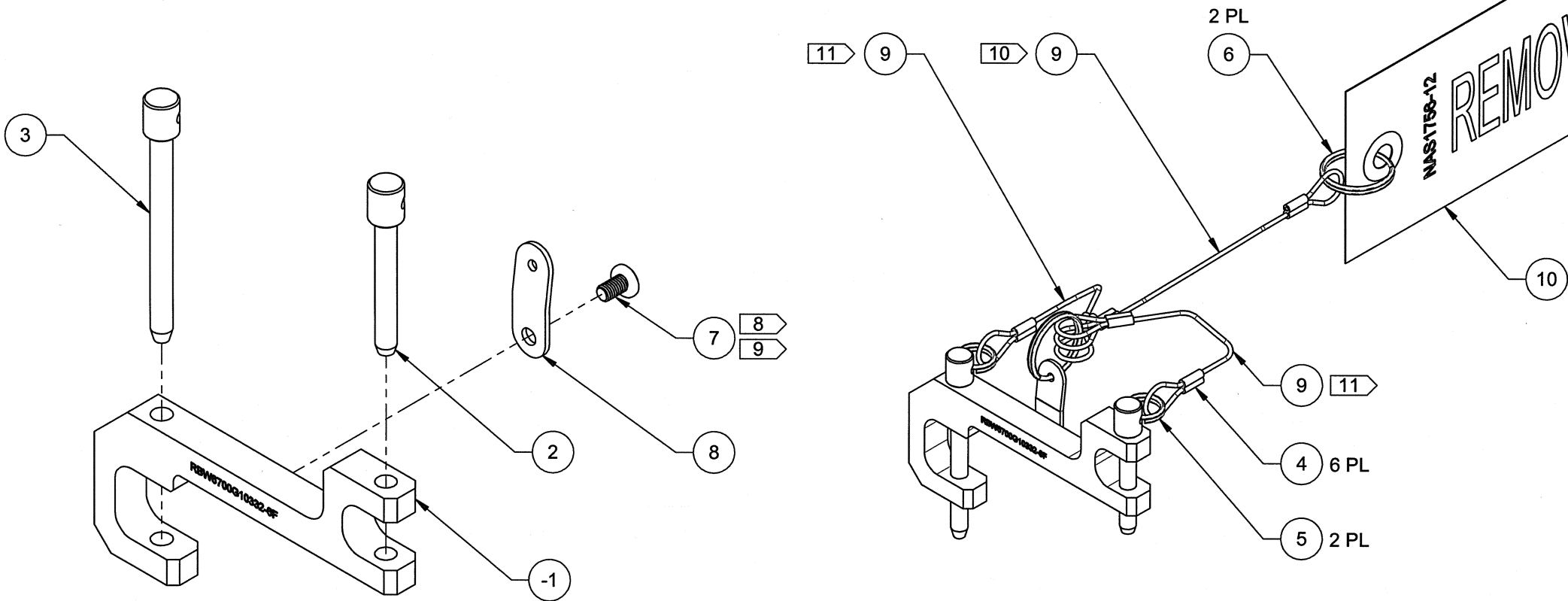


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6700G10332-6F-1	BLOCK
2	1	RBW6700G10132-6F-2	SHORT PIN
3	1	RBW6700G10132-6F-3	LONG PIN
4	6	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
5	2	McMaster#90905A651 OR EQUIV.	316 SS SPLIT RING 7/16" ID. X 9/16" OD. X 1/8" THK.
6	2	McMaster#90905A655 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
7	1	McMaster#91772A826 OR EQUIV.	18-8 SS PHILLIPS PAN HEAD SCREW #10-32 X 5/16" LG.
8	1	McMaster#97840A460 OR EQUIV.	18-8 SS TAB FOR WIRE ROPE LANYARD 1.40" LG. X 1/2" WIDTH. X 1/16" THK.
9	A/R	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.
10	1	NAS1756-12	REMOVE BEFORE FLIGHT



RBW6700G10332-6F MRA3 LOCK BLOCK ASSEMBLY (MAX)

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 7 THEN ASSEMBLE WITH ITEM -1, AND REMOVE EXCESS
 - 9) INSTALL ITEM 7 HAND TIGHT
 - 10) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1"
 - 11) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1", LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEMS 2 AND 3
 - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-705	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G10332-6F	SHEET 1 OF 2
APPROVED	WJP	TITLE	SCALE
		MRA3 LOCK BLOCK ASSEMBLY (MAX)	NTS
DATE	4/17/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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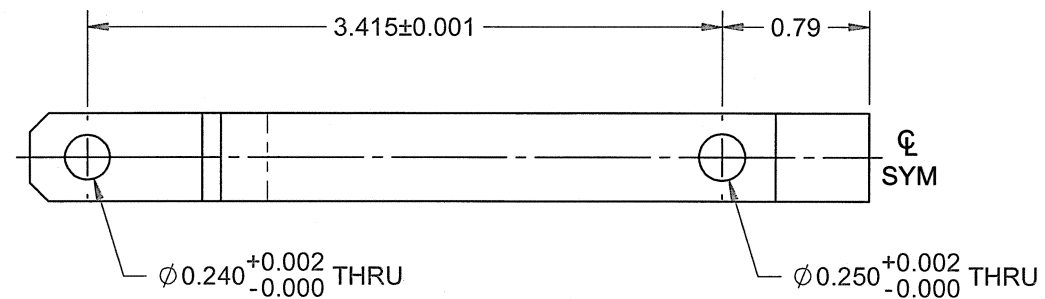
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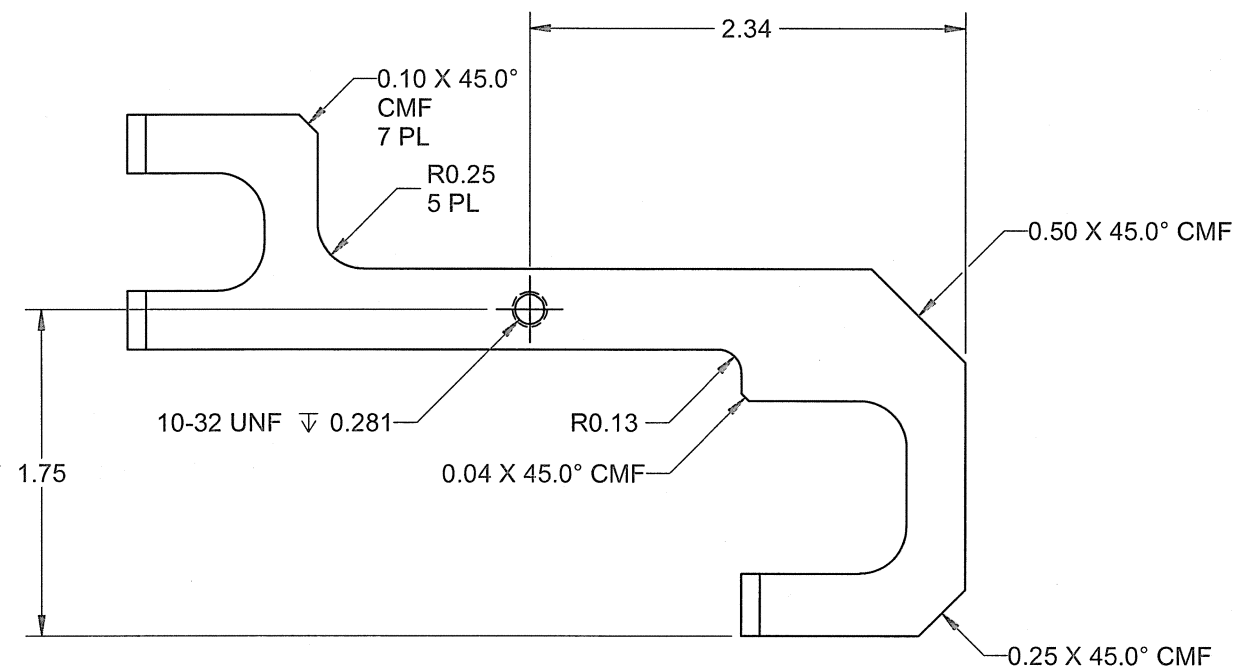
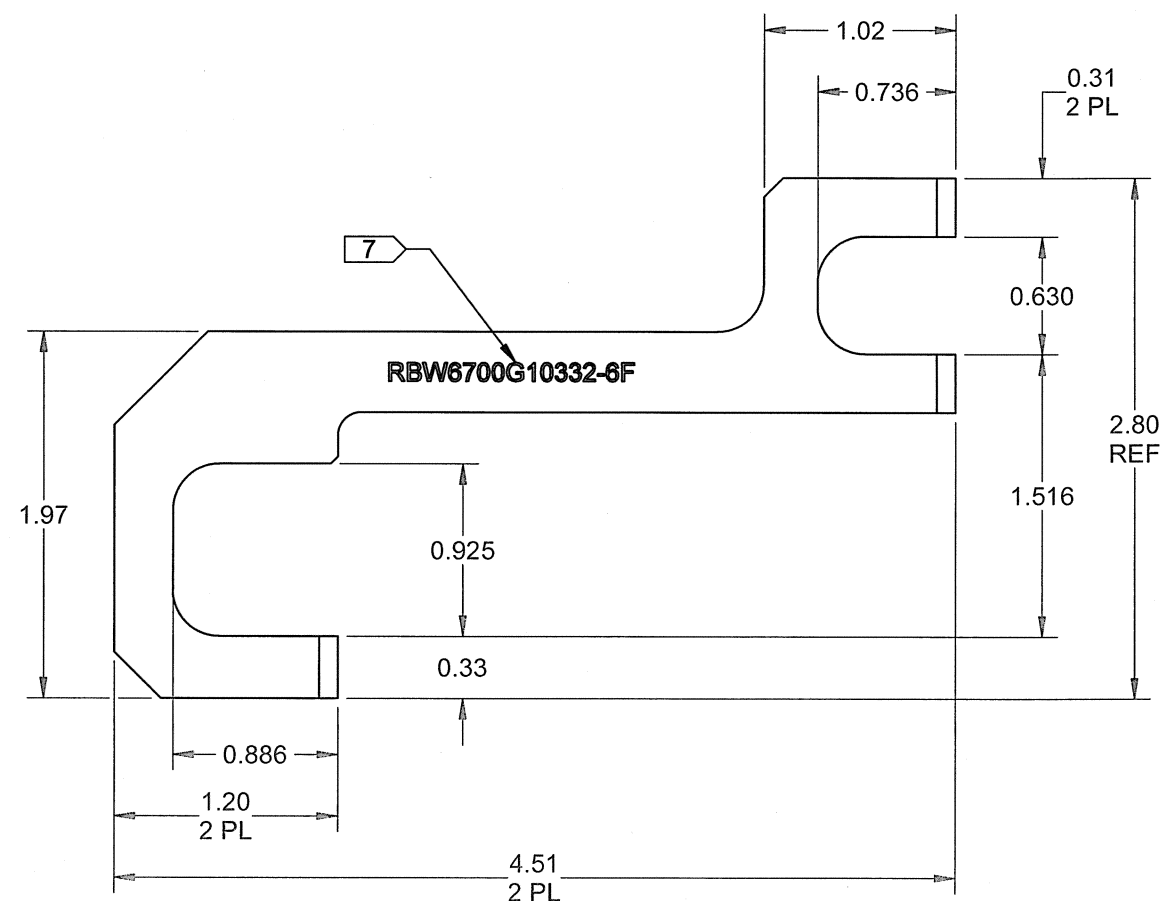
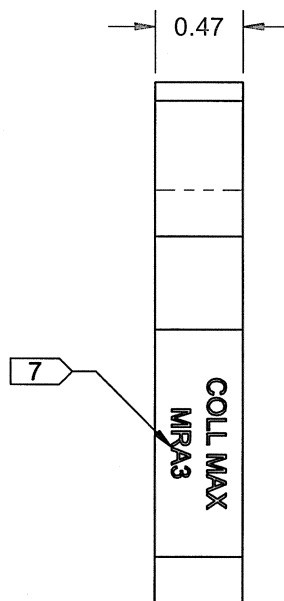
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D



C

**RBW6700G10332-6F-1 BLOCK****NOTES:**

- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN THEN FILL WITH BLACK INK

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G10332-6F	SHEET 2 OF 2
APPROVED	WY	TITLE	SCALE
		MRA3 LOCK BLOCK ASSEMBLY (MAX)	NTS
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